

## **ABSTRACT OF THE DISCLOSURE**

A method for the directional attachment of a scale element of a position measuring system to an installation face of a first body. The method includes aligning a scale element on an installation face of a first body parallel to a measuring direction via an adjustment device provided on a second body, which has a scanning head provided thereon and is movable in the measuring direction in relation to the first body. Attaching the aligned scale element to the installation face, wherein the adjustment device is in an alignment position with respect to the second body during the attaching. Positioning the adjustment device into a position of rest with respect to the second body subsequent to the attaching, wherein the position of rest is different from the alignment position.